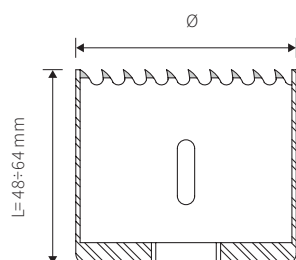


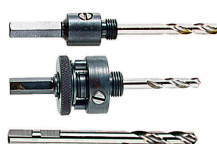
SEGHE A TAZZA CON DENTI IN METALLO DURO - USO INTENSIVO *Carbide tipped professional multi-purpose hole saws/Scies trépan universel, qualité professionnelle/Coronas de metal duro profesionales multiuso/Serras de trépano de carboneto para furos profissionais multiusos*

21100
TCT
Uso intensivo - multimateriale
Intensive use - multipurpose

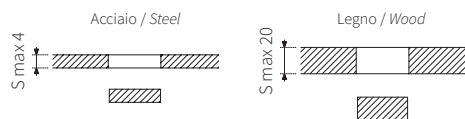
 Confezione
 Packaging

 Inserti in metallo duro
 Carbide tips


Ø mm	Ø pollici / inch	d filetto / thread	cod.
19	3/4	UNF 1/2 x 20	2110001900
22	7/8		2110002200
25	1"		2110002500
29	1-1/8		2110002900
32	1-1/4	UNF 5/8 x 18	2110003200
35	1-3/8		2110003500
38	1-1/2		2110003800
44	1-3/4		2110004400
51	2"		2110005100
57	2-1/4		2110005700
64	2-1/2		2110006400
68	2-23/32		2110006800
76	3"		2110007600
89	3-1/2		2110008900
108	4-1/4		2110010800

 Per frese
 Fit hole cutters


Ø	d mm	cod.
19 ÷ 29	HEX 8,5	210707519
32 ÷ 108	HEX 8,5	210707546
	6,35x90	21070202

 Spessore lavorabile
 Material thickness workable

R ≤ 1200 N/mm²

 Applicazioni
 Applications

 Inox
 Stainless

 Acciaio
 Steel

 Metalli
 Metals

 Plastica
 Plastic

 Mattoni
 Bricks

 Ceramica
 Ceramics

 Legno
 Wood

Art. 21101 Self
 Disponibile su richiesta
 On demand

 Taglio professionale nel legno, plastica, fibre di vetro, ceramica, piastrelle, materiali edili leggeri, acciaio inox, fragranite.
 Max profondità di foratura: 40 mm.

Multi purpose hole saws for wood, plastics, tiles, light construction materials, stainless steel, fragranite. Maximum cutting depth: 40 mm.

SEGHE A TAZZA CON DENTI IN METALLO DURO - USO INTENSIVO *Carbide tipped professional multi-purpose hole saws/Scies trépan universel, qualité professionnelle/Coronas de metal duro profesionales multiuso/Serras de trépano de carboneto para furos profissionais multiusos*

21100

TCT

Uso intensivo - multimateriale
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codice code	n. pezzi No. pieces	Ø
21109301	6	19 - 22 - 29 - 38 - 44 - 57 mm

2pcs
Ø 7 x 100
5519 - 5546



VELOCITÀ DI TAGLIO PER SEGHE A TAZZA IN FUNZIONE DEL MATERIALE DA LAVORARE

Recommended cutting parameter chart for bimetal hole saws in accordance with the materials to work/ Tableau des paramètres de coupe recommandés pour les scies cloches bimétalliques en fonction des matériaux à travailler/Tabla de parámetros de corte recomendados para las sierras de corona bimetalicas en función de los materiales a trabajar/ Tabela de PARÂMETROS de corte recomendados para serras de trépano bimerdlicas em função dos materiais a trabalhar



Seghe a tazza Bimetal hole saws

Materiale da lavorare <i>Work-piece material</i>	Ø Sega / Hole saw mm																Refrigerante <i>Coolant</i>	
	14÷17	19÷24	25÷32	33÷38	40÷44	46÷51	52÷57	59÷64	65÷70	73÷79	83÷89	92÷98	102÷108	111÷121	127÷140	146÷152		160÷210
	n. giri / min - rpm																	
Ferro / Acciaio dolce <i>Low alloy steel</i>	530	360	280	230	190	170	140	130	120	110	90	80	80	70	60	50	40	
Acciai trattati - Acciai inox <i>Stainless steel - High alloy steel</i>	210	140	110	90	80	70	60	50	50	40	40	30	30	30	20	20	20	
Ghisa <i>Cast iron</i>	250	170	140	110	90	180	70	60	60	50	40	40	40	30	30	30	20	
Ottone <i>Brass</i>	740	510	400	320	270	230	200	180	170	150	130	120	110	100	80	70	60	 
Alluminio e leghe leggere <i>Aluminium Light alloys</i>	850	580	450	360	300	270	230	210	190	170	150	130	120	110	100	80	70	
Legno <i>Wood</i>	960	650	510	410	340	300	260	230	210	190	170	150	140	120	110	100	80	
Plastica <i>Plastics</i>	640	430	340	270	230	200	170	150	140	130	110	100	90	80	70	60	50	
Cartongesso <i>Gypsum board</i>	960	650	510	410	340	300	260	230	210	190	170	150	140	120	110	100	80	