

FRESE A TAZZA TCT AD ALBERO FISSO PER FORARE LAMIERE, TUBI, PROFILATI IN ACCIAIO INOX E ACCIAI DURI TRATTATI Tungsten carbide tipped hole saws for stainless and hard metal sheets/Scies trépan en carbure de tungstène pour tôles en acier inox ou métaux durs/Sierras de corona de metal duro para chapas inoxidables y de metal duro/Serras de trépano de carboneto de tungstênio para furos em chapas de aço inoxidável e de metal duro

TCTlite

21043

TCT

Serie corta
Short serie



Confezione
Packaging

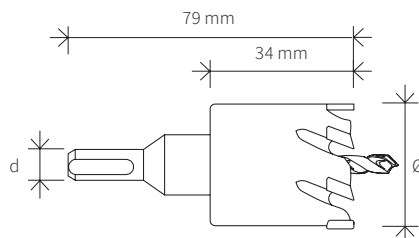


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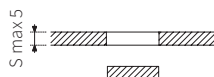
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Inserti in metallo duro
Carbide tips



Spessore lavorabile
Material thickness workable



R ≤ 1100 N/mm²

Applicazioni
Applications



Inox
Stainless



Acciaio
Steel



Alluminio
Aluminum



Leghe leggere
Light alloys



Plastica
Plastic



Emulsione
Lubrificant

FRESE A TAZZA TCT AD ALBERO FISSO PER FORARE LAMIERE, TUBI, PROFILATI IN ACCIAIO INOX E ACCIAI DURI TRATTATI *Tungsten carbide tipped hole saws for stainless and hard metal sheets/Scies trépan*
en carbure de tungstène pour tôles en acier inox ou métaux durs/Sierras de corona de metal duro para chapas inoxidables
y de metal duro/Serras de trépano de carboneto de tungsténio para furos em chapas de aço inoxidável e de metal duro

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codice code	n. pezzi No. pieces	Ø
21055305	8	16 - 18 - 20 - 22 - 25 - 30 - 32 - 35 mm

VELOCITÀ DI TAGLIO PER FRESE A TAZZA TCT IN FUNZIONE DEL MATERIALE DA LAVORARE

Recommended cutting parameter chart for TCT hole cutters in accordance with the materials to work/Tableau des paramètres de coupe recommandés pour les scies cloches TCT en fonction des matériaux à travailler/Tabla de parámetros de corte recomendados para cortadores de agujeros TCT en función de los materiales a trabajar/Tabela de parâmetros de corte recomendada para as fresas TCT de acordo com os materiais a trabalhar

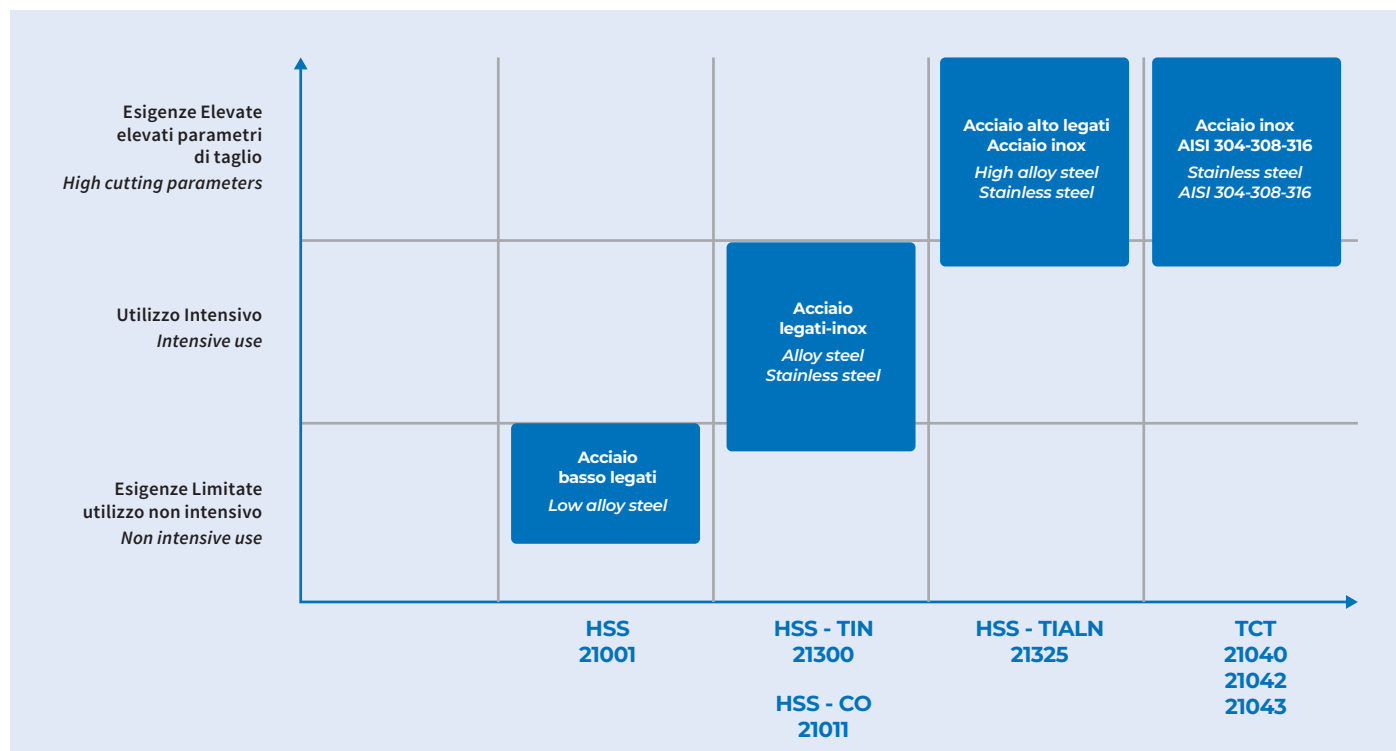


Frese a tazza T.C.T. T.C.T. Hole cutters

Materiale da lavorare Work-piece material	Spessore di foratura Cutting depth mm	Ø Frese TCT / TCT hole cutter mm						Refrigerante Coolant
		15÷20	21÷25	26÷30	31÷40	41÷50	51÷70	
		n. giri / min - rpm						
Acciaio basso legato Low alloy steel	4	710	550	450	360	280	210	
Acciaio inox e alto legato Stainless steel high alloy steel	2	530	420	340	270	210	160	
Ghisa Cast iron	4	620	480	400	320	250	190	
Ottone Brass	4	800	620	510	410	320	240	 
Alluminio Aluminium	4	880	690	570	450	350	270	
Plastica Plastics	4	740	580	480	380	300	220	

GUIDA ALLA SCELTA DELLA TAZZA

Choosing chart/Tableau de sélection/Tabla de selección/Seleção da tabela



Dentatura ricavata interamente di rettifica, taglio laterale rompitruciolo, molla di espulsione del dischetto.

Grande rendimento, precisione di foratura nel taglio anche profondo di tutte le lamiere in acciaio, leghe leggere, materiali metallici in genere, utensile riaffilabile.

Fully ground cutting teeth with chipbreaker, regrindable. High performances and precision in hole-making into metal sheets, light alloys, all kind of metals.